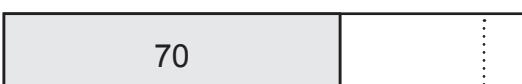
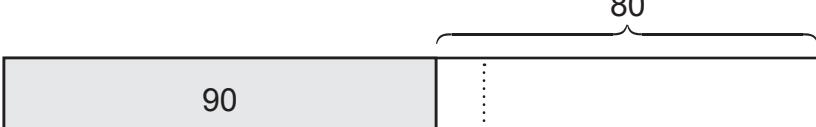
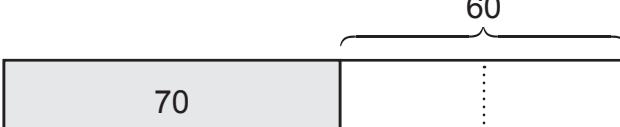
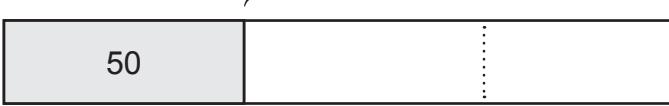
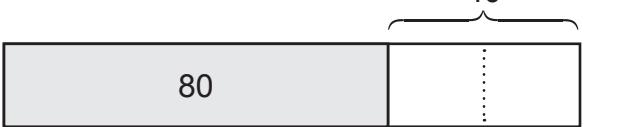
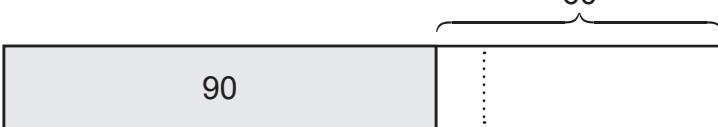


Addition: Make 100

Sum #1

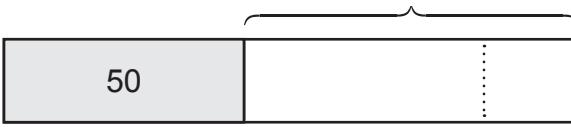
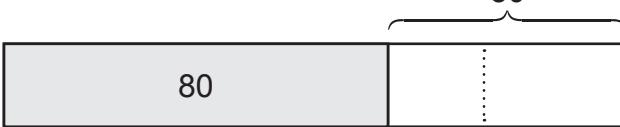
For each problem, fill in the missing numbers $\boxed{? \quad ?}$, then calculate the sum.

1.  ? $60 + 50 = \boxed{\hspace{1cm}}$
2.  ? $30 + 90 = \boxed{\hspace{1cm}}$
3.  ? $70 + 40 = \boxed{\hspace{1cm}}$
4.  ? $90 + 80 = \boxed{\hspace{1cm}}$
5.  ? $70 + 60 = \boxed{\hspace{1cm}}$
6.  ? $50 + 90 = \boxed{\hspace{1cm}}$
7.  ? $80 + 40 = \boxed{\hspace{1cm}}$
8.  ? $90 + 60 = \boxed{\hspace{1cm}}$

Addition: Make 100

Sum #2

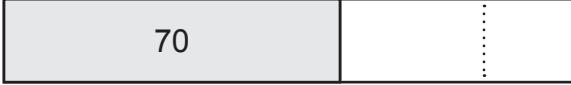
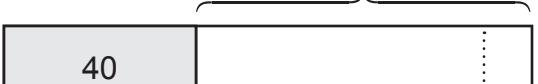
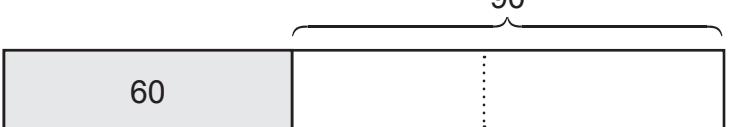
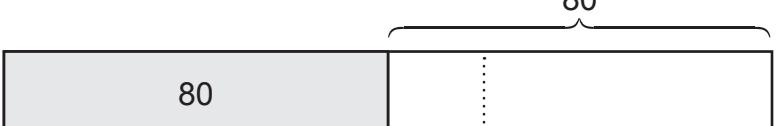
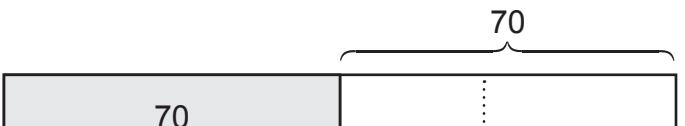
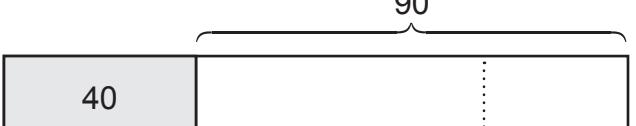
For each problem, fill in the missing numbers $[? \quad ?]$, then calculate the sum.

1.  ? $70 + 40 =$
2.  ? $30 + 90 =$
3.  ? $60 + 70 =$
4.  ? $20 + 90 =$
5.  ? $50 + 70 =$
6.  ? $60 + 90 =$
7.  ? $80 + 50 =$
8.  ? $90 + 70 =$

Addition: Make 100

Sum #3

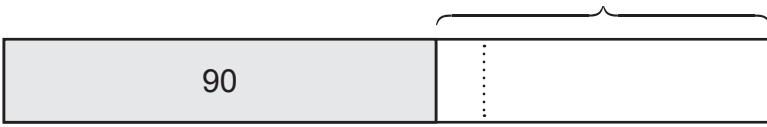
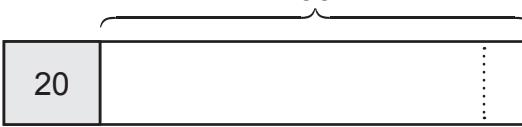
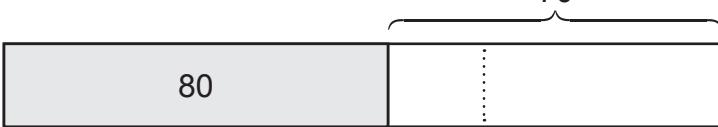
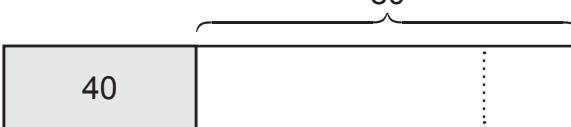
For each problem, fill in the missing numbers $[? \quad ?]$, then calculate the sum.

1.  $70 + 50 =$
2.  $30 + 80 =$
3.  $90 + 50 =$
4.  $40 + 70 =$
5.  $60 + 90 =$
6.  $80 + 80 =$
7.  $70 + 70 =$
8.  $40 + 90 =$

Addition: Make 100

Sum #4

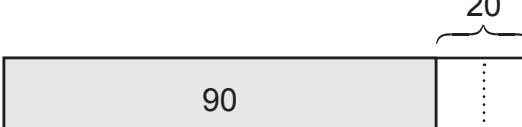
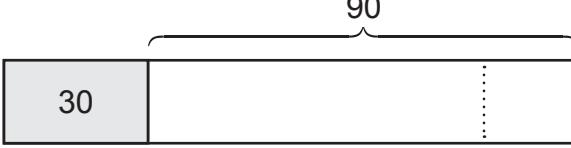
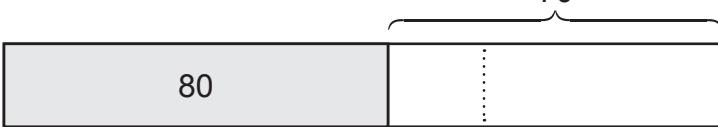
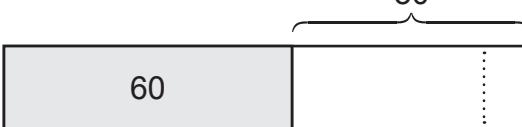
For each problem, fill in the missing numbers $[? \quad ?]$, then calculate the sum.

1.  $70 + 60 =$
2.  $60 + 50 =$
3.  $30 + 90 =$
4.  $80 + 60 =$
5.  $90 + 70 =$
6.  $20 + 90 =$
7.  $80 + 70 =$
8.  $40 + 80 =$

Addition: Make 100

Sum #5

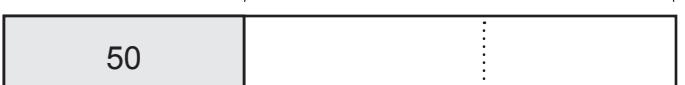
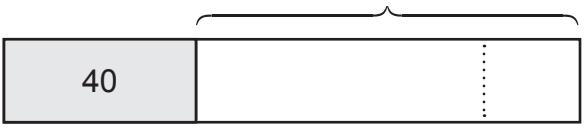
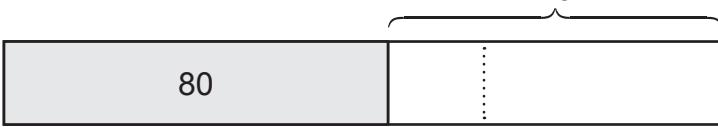
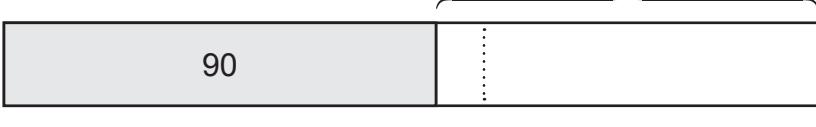
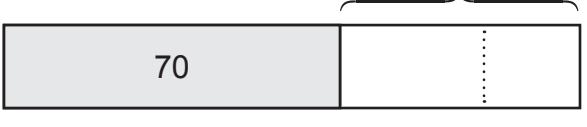
For each problem, fill in the missing numbers $\boxed{?} \quad \boxed{?}$, then calculate the sum.

1.  ? $70 + 70 = \boxed{\hspace{1cm}}$
2.  ? $80 + 80 = \boxed{\hspace{1cm}}$
3.  ? $40 + 90 = \boxed{\hspace{1cm}}$
4.  ? $90 + 20 = \boxed{\hspace{1cm}}$
5.  ? $30 + 90 = \boxed{\hspace{1cm}}$
6.  ? $50 + 80 = \boxed{\hspace{1cm}}$
7.  ? $80 + 70 = \boxed{\hspace{1cm}}$
8.  ? $60 + 50 = \boxed{\hspace{1cm}}$

Addition: Make 100

Sum #6

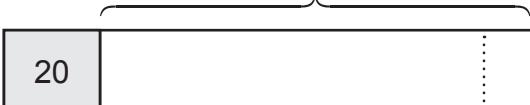
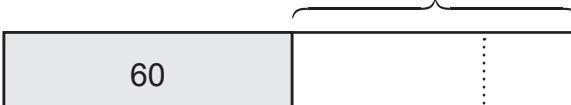
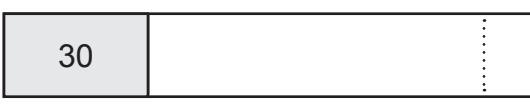
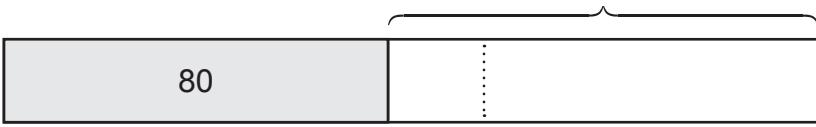
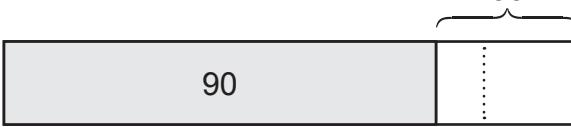
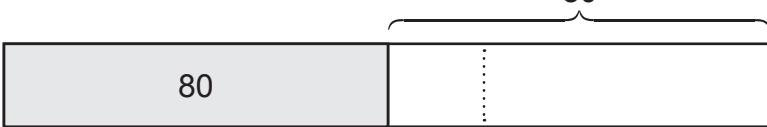
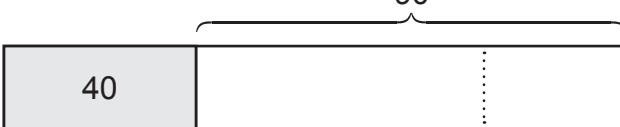
For each problem, fill in the missing numbers $\boxed{?} \quad \boxed{?}$, then calculate the sum.

1.  ? $80 + 30 = \boxed{\hspace{1cm}}$
2.  ? $60 + 80 = \boxed{\hspace{1cm}}$
3.  ? $40 + 70 = \boxed{\hspace{1cm}}$
4.  ? $50 + 90 = \boxed{\hspace{1cm}}$
5.  ? $40 + 80 = \boxed{\hspace{1cm}}$
6.  ? $80 + 70 = \boxed{\hspace{1cm}}$
7.  ? $90 + 80 = \boxed{\hspace{1cm}}$
8.  ? $70 + 50 = \boxed{\hspace{1cm}}$

Addition: Make 100

Sum #7

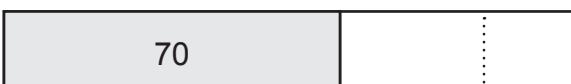
For each problem, fill in the missing numbers $\boxed{? \quad ?}$, then calculate the sum.

1.  $20 + 90 = \boxed{}$
2.  $60 + 60 = \boxed{}$
3.  $30 + 80 = \boxed{}$
4.  $90 + 60 = \boxed{}$
5.  $80 + 90 = \boxed{}$
6.  $90 + 30 = \boxed{}$
7.  $80 + 80 = \boxed{}$
8.  $40 + 90 = \boxed{}$

Addition: Make 100

Sum #8

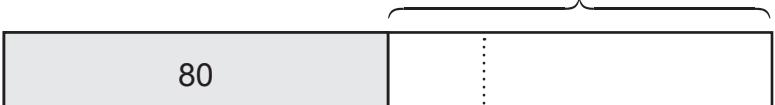
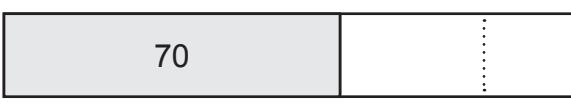
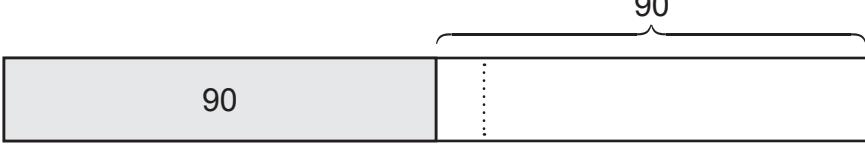
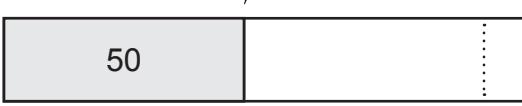
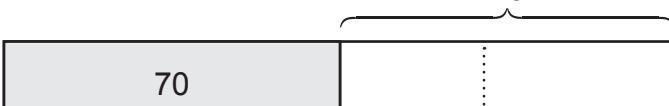
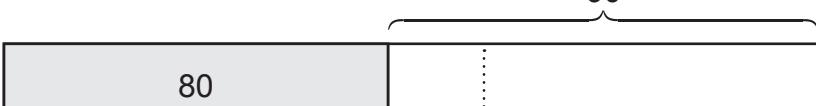
For each problem, fill in the missing numbers $[? \quad ?]$, then calculate the sum.

1.  $20 + 90 =$
2.  $70 + 50 =$
3.  $50 + 80 =$
4.  $80 + 60 =$
5.  $90 + 70 =$
6.  $80 + 90 =$
7.  $30 + 80 =$
8.  $60 + 90 =$

Addition: Make 100

Sum #9

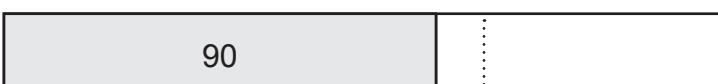
For each problem, fill in the missing numbers $\boxed{?} \quad \boxed{?}$, then calculate the sum.

1.  ? $20 + 90 = \boxed{\hspace{1cm}}$
2.  ? $80 + 80 = \boxed{\hspace{1cm}}$
3.  ? $70 + 50 = \boxed{\hspace{1cm}}$
4.  ? $90 + 90 = \boxed{\hspace{1cm}}$
5.  ? $50 + 60 = \boxed{\hspace{1cm}}$
6.  ? $70 + 70 = \boxed{\hspace{1cm}}$
7.  ? $80 + 90 = \boxed{\hspace{1cm}}$
8.  ? $60 + 60 = \boxed{\hspace{1cm}}$

Addition: Make 100

Sum #10 _____

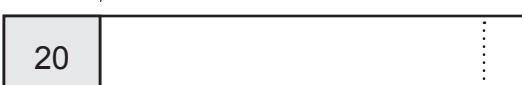
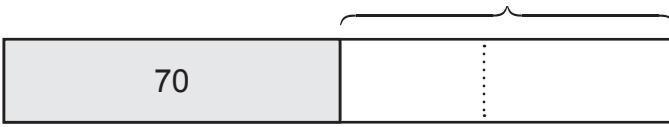
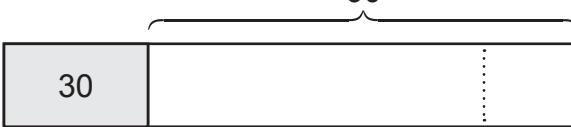
For each problem, fill in the missing numbers $\boxed{? \quad ?}$, then calculate the sum.

1.  ? $70 + 80 = \boxed{\hspace{1cm}}$
2.  ? $40 + 90 = \boxed{\hspace{1cm}}$
3.  ? $90 + 60 = \boxed{\hspace{1cm}}$
4.  ? $20 + 90 = \boxed{\hspace{1cm}}$
5.  ? $70 + 60 = \boxed{\hspace{1cm}}$
6.  ? $80 + 90 = \boxed{\hspace{1cm}}$
7.  ? $70 + 40 = \boxed{\hspace{1cm}}$
8.  ? $90 + 30 = \boxed{\hspace{1cm}}$

Addition: Make 100

Sum #11

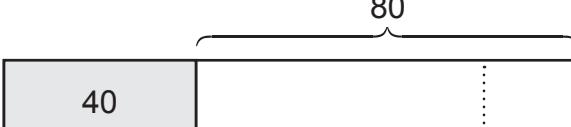
For each problem, fill in the missing numbers $\boxed{?} \quad \boxed{?}$, then calculate the sum.

1.  $40 + 90 = \boxed{}$
2.  $60 + 60 = \boxed{}$
3.  $80 + 80 = \boxed{}$
4.  $20 + 90 = \boxed{}$
5.  $70 + 70 = \boxed{}$
6.  $60 + 50 = \boxed{}$
7.  $30 + 90 = \boxed{}$
8.  $60 + 70 = \boxed{}$

Addition: Make 100

Sum #12 _____

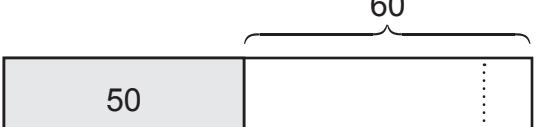
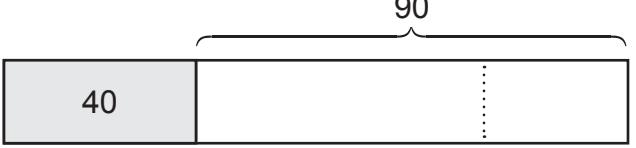
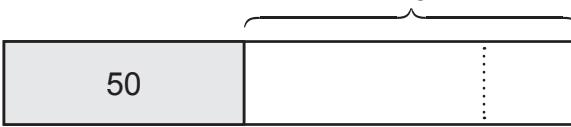
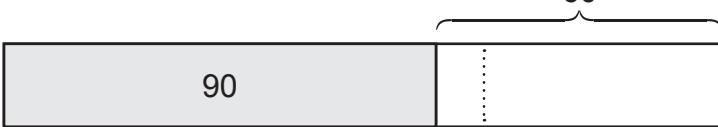
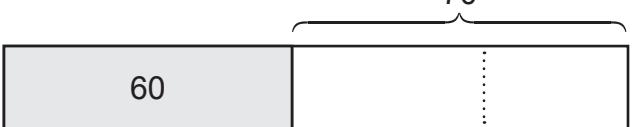
For each problem, fill in the missing numbers $[? \quad ?]$, then calculate the sum.

1.  $80 + 30 = \boxed{}$
2.  $30 + 90 = \boxed{}$
3.  $40 + 70 = \boxed{}$
4.  $50 + 90 = \boxed{}$
5.  $40 + 80 = \boxed{}$
6.  $90 + 70 = \boxed{}$
7.  $80 + 60 = \boxed{}$
8.  $50 + 80 = \boxed{}$

Addition: Make 100

Sum #13 _____

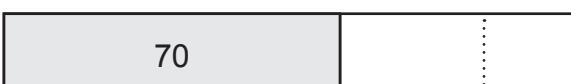
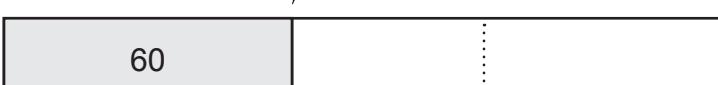
For each problem, fill in the missing numbers $\boxed{? \quad ?}$, then calculate the sum.

1.  ? $90 + 90 = \boxed{\hspace{1cm}}$
2.  ? $40 + 70 = \boxed{\hspace{1cm}}$
3.  ? $30 + 90 = \boxed{\hspace{1cm}}$
4.  ? $50 + 60 = \boxed{\hspace{1cm}}$
5.  ? $40 + 90 = \boxed{\hspace{1cm}}$
6.  ? $50 + 70 = \boxed{\hspace{1cm}}$
7.  ? $90 + 60 = \boxed{\hspace{1cm}}$
8.  ? $60 + 70 = \boxed{\hspace{1cm}}$

Addition: Make 100

Sum #14 _____

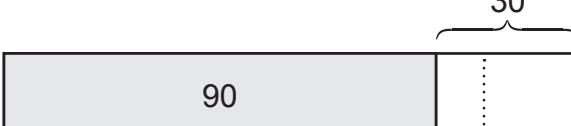
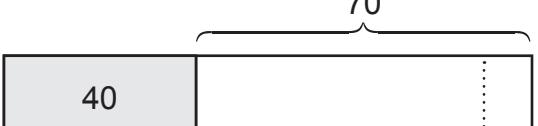
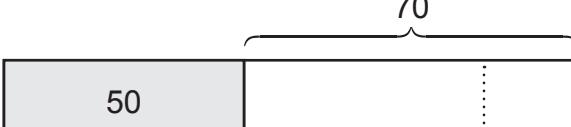
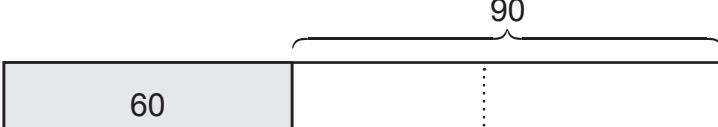
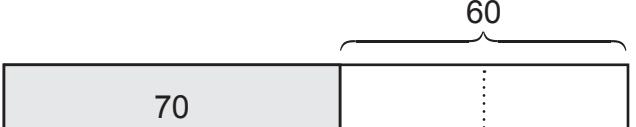
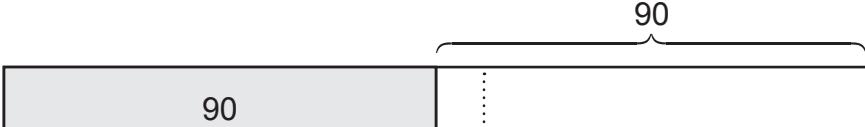
For each problem, fill in the missing numbers $\boxed{? \quad ?}$, then calculate the sum.

1.  $30 + 90 = \boxed{\hspace{1cm}}$
2.  $40 + 70 = \boxed{\hspace{1cm}}$
3.  $70 + 50 = \boxed{\hspace{1cm}}$
4.  $50 + 80 = \boxed{\hspace{1cm}}$
5.  $60 + 90 = \boxed{\hspace{1cm}}$
6.  $30 + 80 = \boxed{\hspace{1cm}}$
7.  $80 + 90 = \boxed{\hspace{1cm}}$
8.  $70 + 60 = \boxed{\hspace{1cm}}$

Addition: Make 100

Sum #15 _____

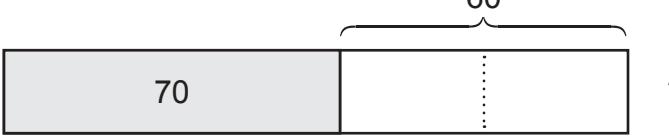
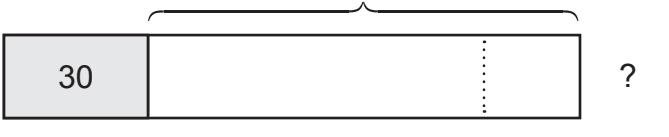
For each problem, fill in the missing numbers $\boxed{? \quad ?}$, then calculate the sum.

1.  $30 + 80 = \boxed{\hspace{1cm}}$
2.  $90 + 30 = \boxed{\hspace{1cm}}$
3.  $40 + 70 = \boxed{\hspace{1cm}}$
4.  $80 + 50 = \boxed{\hspace{1cm}}$
5.  $50 + 70 = \boxed{\hspace{1cm}}$
6.  $60 + 90 = \boxed{\hspace{1cm}}$
7.  $70 + 60 = \boxed{\hspace{1cm}}$
8.  $90 + 90 = \boxed{\hspace{1cm}}$

Addition: Make 100

Sum #16 _____

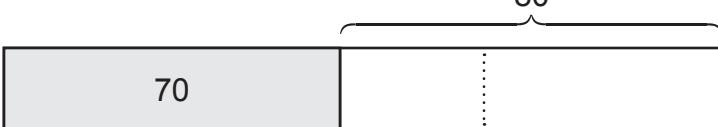
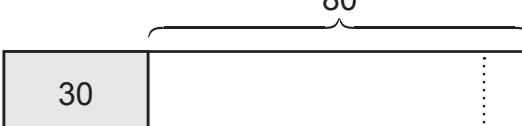
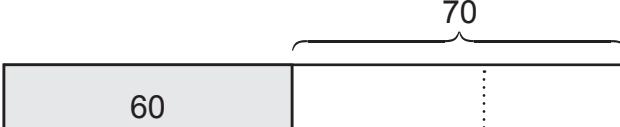
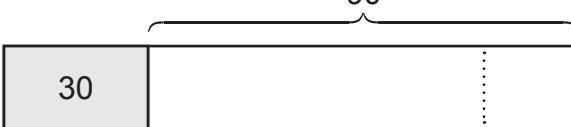
For each problem, fill in the missing numbers $\boxed{? \quad ?}$, then calculate the sum.

1.  $60 + 80 = \boxed{\hspace{1cm}}$
2.  $80 + 50 = \boxed{\hspace{1cm}}$
3.  $20 + 90 = \boxed{\hspace{1cm}}$
4.  $80 + 70 = \boxed{\hspace{1cm}}$
5.  $70 + 60 = \boxed{\hspace{1cm}}$
6.  $90 + 50 = \boxed{\hspace{1cm}}$
7.  $80 + 80 = \boxed{\hspace{1cm}}$
8.  $30 + 90 = \boxed{\hspace{1cm}}$

Addition: Make 100

Sum #17

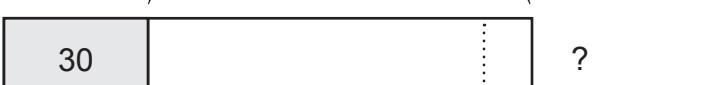
For each problem, fill in the missing numbers $\boxed{? \quad ?}$, then calculate the sum.

1.  ? $70 + 90 = \boxed{\hspace{1cm}}$
2.  ? $50 + 70 = \boxed{\hspace{1cm}}$
3.  ? $20 + 90 = \boxed{\hspace{1cm}}$
4.  ? $70 + 80 = \boxed{\hspace{1cm}}$
5.  ? $90 + 40 = \boxed{\hspace{1cm}}$
6.  ? $30 + 80 = \boxed{\hspace{1cm}}$
7.  ? $60 + 70 = \boxed{\hspace{1cm}}$
8.  ? $30 + 90 = \boxed{\hspace{1cm}}$

Addition: Make 100

Sum #18

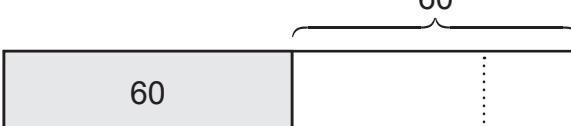
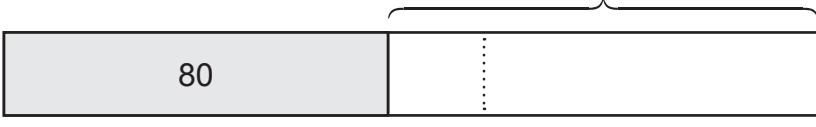
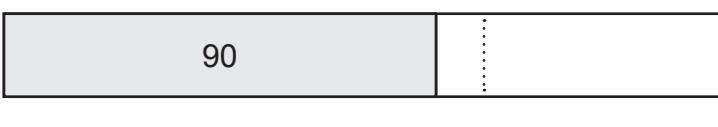
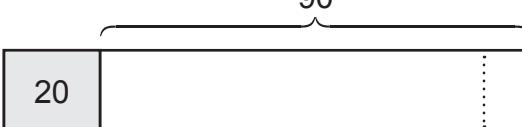
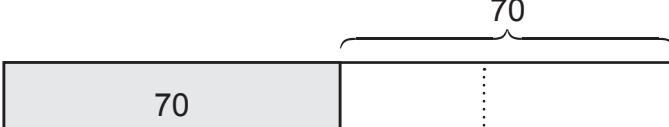
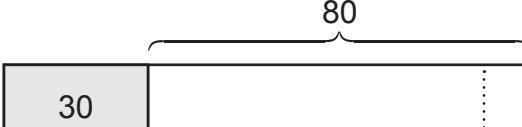
For each problem, fill in the missing numbers $\boxed{? \quad ?}$, then calculate the sum.

1.  ? $60 + 90 = \boxed{\hspace{1cm}}$
2.  ? $70 + 60 = \boxed{\hspace{1cm}}$
3.  ? $20 + 90 = \boxed{\hspace{1cm}}$
4.  ? $90 + 40 = \boxed{\hspace{1cm}}$
5.  ? $30 + 80 = \boxed{\hspace{1cm}}$
6.  ? $50 + 90 = \boxed{\hspace{1cm}}$
7.  ? $70 + 50 = \boxed{\hspace{1cm}}$
8.  ? $80 + 90 = \boxed{\hspace{1cm}}$

Addition: Make 100

Sum #19 _____

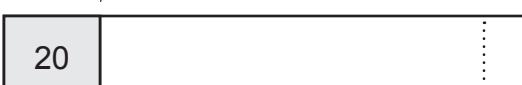
For each problem, fill in the missing numbers $\boxed{? \quad ?}$, then calculate the sum.

1.  $60 + 60 = \boxed{\hspace{1cm}}$
2.  $80 + 90 = \boxed{\hspace{1cm}}$
3.  $90 + 60 = \boxed{\hspace{1cm}}$
4.  $80 + 50 = \boxed{\hspace{1cm}}$
5.  $20 + 90 = \boxed{\hspace{1cm}}$
6.  $70 + 70 = \boxed{\hspace{1cm}}$
7.  $30 + 80 = \boxed{\hspace{1cm}}$
8.  $70 + 50 = \boxed{\hspace{1cm}}$

Addition: Make 100

Sum #20 _____

For each problem, fill in the missing numbers $\boxed{? \quad ?}$, then calculate the sum.

1.  $50 + 60 = \boxed{\hspace{1cm}}$
2.  $40 + 90 = \boxed{\hspace{1cm}}$
3.  $60 + 60 = \boxed{\hspace{1cm}}$
4.  $20 + 90 = \boxed{\hspace{1cm}}$
5.  $80 + 40 = \boxed{\hspace{1cm}}$
6.  $60 + 70 = \boxed{\hspace{1cm}}$
7.  $50 + 90 = \boxed{\hspace{1cm}}$
8.  $80 + 70 = \boxed{\hspace{1cm}}$